

XTRA-CLEAN JIG SAW BLADES

Provide tear-free cuts on both sides of the workpiece



LONGER CUTTING LENGTH

Accommodates a wider range of applications



WOOD AND METAL CUTTING JIG SAW BLADES

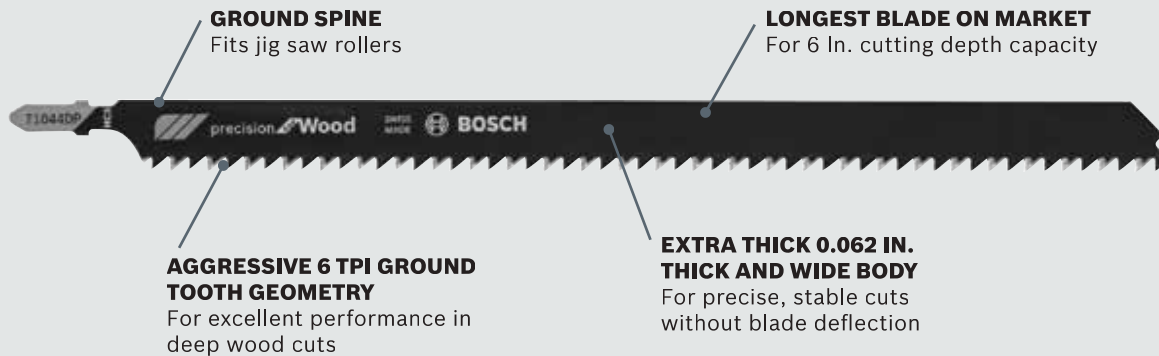
WOOD								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T308B	5	Xtra-Clean for Wood Straight, tear-free cuts on top and bottom surface	Wood, laminated particle board, MDF	12	HCS	4-1/2"	3-1/2"	0.05"
T308B25	25							
T308BO	5	Xtra-Clean for Wood Scroll blade for curved cuts	Wood, laminated particle board, MDF	12	HCS	4-1/2"	3-1/2"	0.05"
T234X3	3	Progressor for Wood Straight, accurate, splinter-free cuts	Thick/thin, hard/soft woods including OSB, particle board, plywood, laminated particle board	8-12 P	HCS	4-1/2"	3-17/32"	0.06"
T234X	5							
T101D	5	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-2-3/8"	6	HCS	4"	3"	0.06"
T101D100	100							
T301DL	5	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-3-3/8"	6	HCS	5"	4-1/8"	0.06"
T301CD	5	Clean for Wood Straight, medium-fine cuts	Hard/soft woods, plywood, laminated particle board 3/16"-2-3/8", plastics 3/16"-1-1/4"	8	HCS	4-5/8"	3-5/8"	0.06"
T101B3	3	Clean for Wood Straight, fine cuts	Hard/soft woods, plywood, plastics, OSB, laminated particle board 3/16"-1-1/4"	10 V	HCS	4"	3"	0.06"
T101B	5							
T101B100	100							
T101BR*	5	Clean for Wood Reverse-tooth, splinter-free cuts on top of surface	Hard/soft woods, plywood, OSB, laminated particle board, plastics 3/16"-1-1/4"	10	HCS	4"	3"	0.06"
T101BR100*	100							
T101AO3	3	Clean for Wood Curved and splinter-free cuts on both sides of surface	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood 5/64"-3/4"	20	HCS	3-1/4"	2-5/16"	0.05"
T101AO	5							
T101AO100	100							
T101BF	5	Clean for Hardwood Long life, straight, fine cuts	Hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10 V	Bi-metal	4"	3"	0.05"
T101DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, plywood, particle board, plastics 1/4"-2-3/8"	6	HCS	4"	2-3/4"	0.07"
T144DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, laminated particle board, plywood 3/16"-2"	6	HCS	4"	2-7/8"	0.07"
T344DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, laminated particle board, plywood 3/16"-4"	6	HCS	6"	5"	0.07"
T144D3	3	Speed for Wood Straight and fast cuts	Hard/soft woods, OSB, plywood, 1/4"-2-3/8"	6	HCS	4"	3"	0.05"
T144D	5							
T144D100	100							
T244D3	3	Speed for Wood Scroll blade for curved and fast cuts	Hard/soft woods, OSB, plywood, 1/4"-2-3/8"	6	HCS	4"	3"	0.05"
T244D	5							
T244D100	100							

P=Progressive tooth V=Variable gullet *Reverse tooth

WOOD								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T344D	5	Speed for Wood Straight and fast cuts	Hard/soft woods up to 4"	6	HCS	6"	5"	0.05"
T744D3	3	Speed for Wood Straight and fast cuts	Hard/soft woods up to 5-5/16"	6	HCS	7"	6"	0.07"
T144DF	5	Speed for Hardwood Straight, fast cuts with long life	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6	Bi-metal	4"	2-3/4"	0.05"
T344DF	5	Speed for Hardwood Straight, fast cuts with long life	Hard/soft woods, OSB, plywood, wood with nails 1/4"-4"	6	Bi-metal	6"	5"	0.05"
T111C3	3	Basic for Wood Fast, coarse cuts. Ideal for jig saws without orbital action	Soft wood, OSB, plywood 7/32"-2-3/8"	8	HCS	4"	3"	0.05"
T111C	5							
T119B03	3	Basic for Wood Scroll blade for curved cuts	Soft wood, OSB, plywood, 5/16"-1/4"	12	HCS	3-1/4"	2-3/16"	0.04"
T119B0	5							
T128BHM1	1	Carbide Edge for Laminate Straight, splinter- and chip-free cuts	High pressure laminates, melamine, laminate flooring, laminated particle board	14	Carbide (strip)	3-5/8"	2-5/8"	0.04"
T128BHM3	3							
T101BIF	5	Special for Laminate Straight, splinter-free cuts	Laminate flooring	14	Bi-metal	3-1/4"	2-5/16"	0.05"
T101AOF	5	Special for Laminate Scroll blade for curved, splinter-free cuts. Ideal for jig saws without orbital action	Laminate flooring	20	Bi-metal	3-1/4"	2-5/16"	0.05"
T1044DP1	1	Precision for Wood Precise cuts without blade deflection	Wood	6	HCS	10"	9"	0.062"
T308BFP	5	Precision for Hardwood Extra clean without blade deflection	Hardwood	12	Bi-metal	4.5"	3.5"	0.04"
T308BP	5	Precision for Wood	Wood	12	HCS	4.5"	3.5"	0.04"

V=Variable gullet

10" PRECISION JIG SAW BLADES FOR WOOD



Great for deck building!



WOOD AND METAL CUTTING
JIG SAW BLADES



BOSCH
Invented for life



WOOD AND METAL CUTTING
JIG SAW BLADES

METAL							T-SHANK	
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T118G	5	Basic for Metal Straight cuts	Sheet metal 17–26 gauge, very thin metals 1/64"–3/64" (ferrous and non-ferrous)	36	HSS	3-5/8"	2-5/8"	0.04"
T118A3	3	Basic for Metal Straight cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	HSS	3-5/8"	2-5/8"	0.04"
T118A	5							
T118A100	100							
T118E	5	Basic for Metal Straight cuts	Medium-thin metals 5/64"–7/32" (ferrous and non-ferrous)	14–18 P	HSS	3-5/8"	2-5/8"	0.05"
T118B3	3	Basic for Metal Straight cuts	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	11–14	HSS	3-5/8"	2-5/8"	0.04"
T118B	5							
T118B100	100							
T218A	5	Basic for Metal Curved cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	HSS	3-5/8"	2-5/8"	0.04"
T318A	5	Basic for Metal Straight cuts	Pipes, profiles and sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous), pipes less than 2-1/2" diameter, tube stock, angle iron	24	HSS	5-1/4"	4-7/64"	0.04"
T318A100	100							
T318B	5	Basic for Metal Straight cuts	Pipes, profiles and sheet metal, medium-thin metals 5/64"–5/16" (ferrous and non-ferrous), pipes, profiles diameters 6/64"–3-1/8"	14	HSS	5-1/4"	4-1/4"	0.05"
T318B100	100							
T118AF	5	Flexible for Metal Straight cuts and long life	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	Bi-metal	3-5/8"	2-5/8"	0.04"
T118AF100	100							
T118EF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 5/64"–7/32" (ferrous and non-ferrous)	14–18 P	Bi-metal	3-5/8"	2-5/8"	0.04"
T118EF100	100							
T118BF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	11–14 P	Bi-metal	3-5/8"	2-5/8"	0.04"
T118BF100	100							
T718BF3	3	Flexible for Sandwich Straight cuts and long life	Clean cuts in sandwich materials, structural insulated panels, metal non-ferrous metal, aluminum and sheet metal up to 4-3/4"	14	Bi-metal	7"	6"	0.07"
T123X3	3	Progressor for Metal Fast cuts and long life	Thin metal, pipes and metal profiles, sheet metal up to 8 gauge, metal 5/64"–3/8", stainless steel 1/16"–1/8", non-ferrous metal 5/64"–3/4", plastics 1/16"–1-1/4", fiberglass 3/64"–3/4"	10–24 P	HSS	4"	3"	0.04"
T123X	5							
T123X25	25							
T123X100	100							

P=Progressive tooth NOTE: If cutting metal, use cutting oil to cool blade. Use only with GCFI-protected outlets or adapters



METAL								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T121GF3	3	Speed for Metal Fast, straight cuts	Sheet metal 17–26 gauge, very thin metals 1/64"–3/64" (ferrous and non-ferrous)	30	Bi-metal	3-5/8"	2-5/8"	0.035"
T121AF3	3	Speed for Metal Fast, straight cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	21	Bi-metal	3-5/8"	2-5/8"	0.035"
T121BF3	3	Speed for Metal Fast, straight cuts	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	12	Bi-metal	3-5/8"	2-5/8"	0.035"
T321AF3	3	Speed for Metal Fast, straight cuts	Pipes, profiles and sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous), pipes less than 2-1/2" diameter, tube stock, angle iron	21	Bi-metal	5-1/4"	4-7/64"	0.035"
T321BF3	3	Speed for Metal Fast, straight cuts	Pipes, profiles and sheet metal, medium-thin metals 5/64"–5/16" (ferrous and non-ferrous), pipes, profile diameters 5/64"–3-1/8"	12	Bi-metal	5-1/4"	4-1/4"	0.035"
T127DF	5	Flexible for Aluminum Fast, straight cuts and long life	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4"	8	Bi-metal	4"	3-5/8"	0.04"
T127DF100	100							
T127D	5	Special for Aluminum Fast, straight cuts	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	HSS	4"	3"	0.04"
T127D100	100							
T227D	5	Special for Aluminum Fast, curved cuts	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	HSS	4"	3"	0.04"
T1018AFP	3	Precision for Metal Sandwich Deep, clean cuts without blade deflection	Wood/metal sandwich materials	24	Bi-metal	10"	9"	0.062"
T118EHM1	1	Carbide Edge for Stainless Steel Straight cuts, long life	Stainless steel 5/64"–3/16", steel and non-ferrous metals 5/64"–7/32"	14	Carbide (strip)	3-1/4"	2-5/16"	0.04"
T118EHM3	3							
T118AHM1	1	Carbide Edge for Stainless Steel Straight cuts, long life	Stainless steel 3/64"–5/64", steel and non-ferrous metals 1/16"–1/8"	24	Carbide (strip)	3-1/4"	2-5/16"	0.04"
T118AHM3	3							

SPEED FOR METAL

Unrivalled cutting speed and 4x longer life in metal

SUPERIOR BI-METAL CONSTRUCTION

Offers four times longer life than high-speed steel

BACKWARD TAPER

Increases the cutting speed by simulating a pendulum motion



NARROW BODY THICKNESS

Increases cutting speed

UNIQUE TOOTH GEOMETRY

Ensures unrivalled cutting speed in metal



RIGID TOOTH-REINFORCED REAR EDGE

Small flute for chip removal

- ▶ Longer life
- ▶ Less wear

AGGRESSIVE-TOOTH STRAIGHT REAR EDGE, LARGE FLUTE

For chip removal

- ▶ High cutting speed
- ▶ High chip removal performance



WOOD AND METAL CUTTING
JIG SAW BLADES



BOSCH

Invented for life

CLEAN FINISH CUTS IN PVC

RED COLOR CODE

Identifies the blade as part of the plastics range

APPLICATION-SPECIFIC NAMING

Communicates that blade is designed for clean finish cuts in PVC



TOOTH GEOMETRY OPTIMIZED FOR PVC

Ensures cleaner cuts, better material removal and clear visibility of cut line

RELIEF GROUND TEETH

Keeps the blade cool when cutting and helps prevent melting and rewelding of PVC and similar thermoplast materials

PLASTIC								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T102H	3	Clean for PVC Straight, clean cuts	PVC and vinyl up to 3/4" thickness	10	HCS	4"	3"	0.05"
T302H3	3	Clean for PVC Straight, clean cuts	PVC pipes and profile diameters 5/64"-3-1/8"	10	HCS	5-1/5"	4-1/5"	0.05"
T102BF	3	Clean for Plexiglas Straight, clean cuts	Plexiglas 5/64"-3/4" thickness	13	Bi-metal	3-5/8"	2-5/8"	0.05"
T102D3	3	Clean for Plastics Straight, clean cuts	Polypropylene-based plastic materials up to 3/4" thick	6	HCS	4"	3"	0.05"

SPECIALTY								T-SHANK
ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T130DG*	1	Diamond for Hard Tile Clean cuts	Grade 5 porcelain, granite, marble, slate, glass and cement board 3/64"-1/2"	30 grit	Diamond (grit)	3-1/4"	2-1/4"	0.032"
T130RF1	1	Carbide Edge for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-5/8"	30 grit	Carbide (grit)	3-1/4"	2-5/16"	0.03"
T130RF3	3	Carbide Edge for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-3/8"	50 grit	Carbide (grit)	3-1/4"	2-5/16"	0.03"
T118EFS	5	Basic for Stainless Steel Straight cuts	8-26 gauge stainless steel; longer life than standard bi-metal	18	Bi-metal	3-1/4"	2-1/4"	0.05"
T118GFS	5	Basic for Stainless Steel Straight cuts	8-26 gauge stainless steel; longer life than standard bi-metal	36	Bi-metal	3-1/4"	2-1/4"	0.05"
T141HM1	1	Carbide Edge for Fiber and Plaster Fast, coarse cuts	Cement board 1/4"-2-3/8", fiberglass and plaster board 1/4"-3/4"	6	Carbide (tip)	4"	3"	0.05"
T341HM1	1	Carbide Edge for Fiber and Plaster Fast, coarse cuts	Cement board 1/4"-3-1/8", fiberglass and plaster board 1/4"-2-3/8"	6	Carbide (tip)	5-1/4"	4-1/8"	0.05"
T301CHM1	1	Carbide Edge for Solid Surface Fast, clean cuts	Solid surface materials 3/16"-2-1/2"	8	Carbide (strip)	4-5/8"	3-1/2"	0.05"
T101A3	3	Special for Plexiglas Fine and straight cuts	Plexiglas 5/64"-3/4"	14	HSS	4"	2-3/4"	0.05"
T101A	5	Special for Plexiglas Fine and straight cuts	Plexiglas 5/64"-3/4"	14	HSS	4"	2-3/4"	0.05"
T113A3	3	Special for Soft Materials Fast, coarse cuts	Cardboard, leathers, carpet, polystyrene, other soft materials	Knife edge	HCS	4"	3"	0.05"
T313AW3	3	Special for Soft Materials Fast, coarse cuts	Cardboard, leathers, carpet, polystyrene, other soft materials	Knife edge	HCS	6"	5"	0.05"
T108BHM3	3	Carbide Edge for Carbon Fiber Straight, clean cuts with long life	Fiber-based materials, specializing in carbon fiber	12	Carbide (strip)	3-5/8"	2-5/8"	0.05"

*Cool with water—use only with GCFI-protected outlets or adapters or with cordless jig saw



WOOD AND METAL CUTTING
JIG SAW BLADES

DIAMOND GRIT JIG SAW BLADES

Offer three times more speed and life than carbide grit in the toughest applications



NARROW BODY THICKNESS

Increases flexibility for flush cutting applications

VACUUM-BRAZED

Diamond grit cuts faster and lasts longer

LAMINATE JIG SAW BLADES

Provide 10× longer life than standard bi-metal jig saw blades



CARBIDE BRAZING TECHNOLOGY

Delivers 10× life versus standard bi-metal blades



ADVANCED TOOTH DESIGN

Provides clean cuts in difficult-to-cut, brittle materials on both sides of the cutting surface

THIN BLADE KERF

Reduces material extraction, reduces heat and adds to performance

ALL PURPOSE

T-SHANK

ITEM #	QTY.	CUT TYPE	APPLICATION	TPI	BLADE MATERIAL	OVERALL LENGTH	WORKING LENGTH	BLADE THICKNESS
T345XF3	3	Progressor for All Purpose	Thick and thin materials like wood with nails, plywood, particle board 3/16"-3-5/8", metal 3/16"-3/8", non-ferrous metal and aluminum 5/64"-1-1/4"	5-10 P	Bi-metal	5-1/4"	4-1/4"	0.05"
T345XF	5	Progressive tooth design for fast cuts and longer life						
T345XF100	100							
T111CF	5	Accurate for Wood With Nails Straight cuts	Wood with nails, OSB, plastic 3/16"-1-1/4"	8	Bi-metal	4"	3"	0.04"
T211HF	5	Accurate for Wood With Nails Scroll blade for curve cuts	Wood with nails, plastic 1/8"-1-1/4", non-ferrous metal and aluminum 1/8"-1/2"	10	Bi-metal	3"	2"	0.04"
T367XHM1	1	Carbide Edge for All Purpose	Thick and thin materials like wood with nails, plywood particle board (3/16"-3-5/8"), metal (3/16"-3/8"), non-ferrous metals and aluminum (5/64"-1-1/4"), stainless steel (up to 1/8"), fiber cement board (1/4"-1/2")	5-7	Carbide (tip)	5-3/16"	4-3/16"	0.05"
T367XHM3	3	Progressive tooth design for fast cuts and longer life						

P=Progressive tooth

T-SHANK SETS

ITEM #	# OF PIECES	INCLUDES	CASE TYPE
T503	3	(2) T101BIF, (1) T101A0F	—
T567A3	3	(1) T123X, (1) T234X, (1) TX345XF	—
T500	5	(1) T101B, (1) T144D, (1) T119BO, (1) T118A, (1) T118B	—
T501	5	(1) T101B, (1) T144D, (1) T119BO, (1) T101BR, (1) T118A	—
T5002	10	(2) T101B, (2) T144D, (2) T119BO, (2) T118A, (2) T118B	Plastic
T10RC	10	(2) T144D, (2) T101BR, (2) T101B, (1) T308B, (1) T119BO, (2) T101AO	Robust
T14CPSC	14	(2) T119BO, (1) T144DP, (2) T101B, (3) T234X, (1) T123X, (2) T118B, (2) T118A, (1) T118G	Pouch
T15RC	15	(1) T101D, (2) T144D, (2) T101BR, (2) T101B, (2) T119BO, (2) T118B, (2) T118A, (1) T118G, (1) T345XF	Robust
T18CHC	18	(2) T119BO, (3) T144DP, (2) T101B, (1) T101BR, (3) T118B, (3) T118A, (2) T234X, (1) T345XF, (1) T123X	Brute Tough
TC21HC	21	(5) T101B, (5) T144DP, (2) T345XF, (5) T118A, (2) T123X, (2) T141HM1	Brute Tough
TW21HC	21	(4) T101B, (4) T144DP, (4) T101D, (3) T119BO, (3) T244D, (3) T101AO	Brute Tough
T30C	30	(4) T119BO, (4) T101B, (4) T118B, (4) T101BF, (2) T308B, (4) T118A, (6) T101D, (4) T144D	Universal



T503



T15RC



WOOD AND METAL CUTTING JIG SAW BLADES



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Invented for life